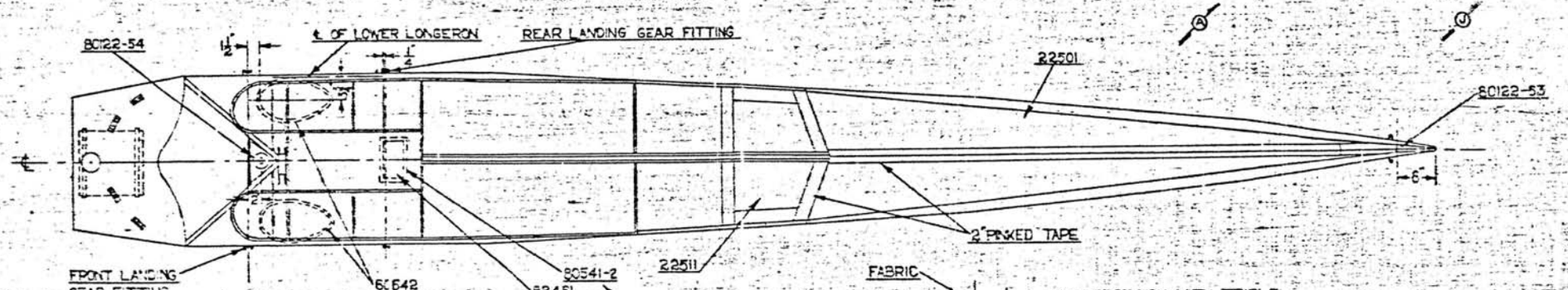
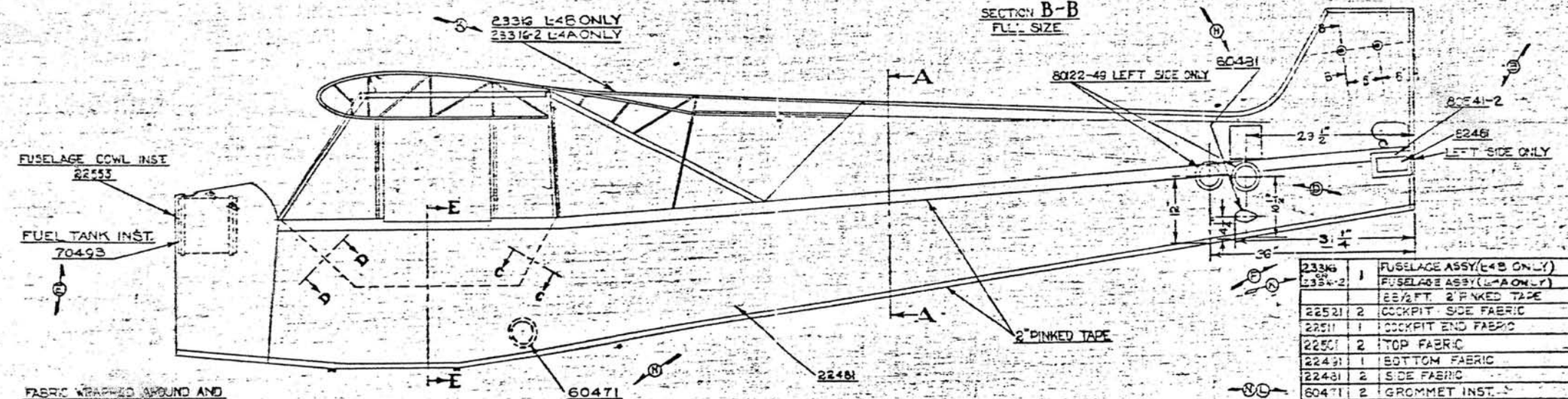
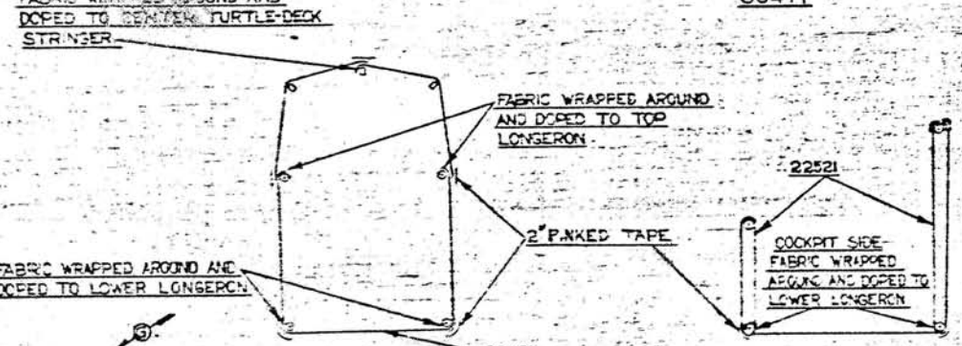
COVERED FRAME ASSY NO.	FUSELAGE ASSY NO.	MODEL	PER SHIP	NEXT ASSY.
22533-2	23316-2	L4A	1	23806
22533-3	23316	L4B	1	23326



SECTION B-B
FULL SIZE

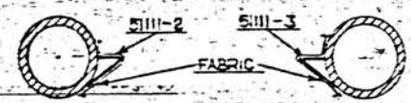
NOTE: REINFORCEMENT 60481 USED WHERE CONTROL CABLES PASS THROUGH FABRIC.




FABRIC WRAPPED AROUND AND DOPED TO CENTER TURTLE-DECK STRINGER
FABRIC WRAPPED AROUND AND DOPED TO TOP LONGERON
22521
2" PINKED TAPE
COCKPIT SIDE FABRIC WRAPPED AROUND AND DOPED TO LOWER LONGERON
FABRIC WRAPPED AROUND AND DOPED TO LOWER LONGERON
22491

SECTION A-A

SECTION E-E



SECTION D-D

SECTION C-C
FULL SIZE

0	[illegible] REMOVED	3-8-42	R.E.F.	
N	60471 ADDED	2-18-42	R.E.T.	
M	80-22-49 NOTE 1 ADDED	2-5-42	R.T.M.	
L	4662 REMOVED	1-15-42	R.E.S.	
K	[illegible]	1-8-42	R.E.S.	
J	[illegible]	12-18-41	R.E.S.	
H	60481 WAS 60461	11-6-41	R.E.S.	
G	NOTE ADDED	11-4-41	W.G.S.	
F	B/S WAS 24"	10-9-41	R.R.F.	
E	70493 ADDED	9-24-41	R.R.F.	
D	GASKET BOTH SIDES	8-11-41	G.E.K.	
C	NOTE ADDED	7-21-41	G.E.K.	
B	80541-2 WAS 80541	10-5-40	G.E.K.	
A	TABULATION ADDED	8-27-40	G.E.K.	
LT.	REVISION	DATE	BY	

23316 L4B ONLY / 23316-2 L4A ONLY	1	FUSELAGE ASSY (L4B ONLY) / FUSELAGE ASSY (L4A ONLY)
		28½ FT. 2" PINKED TAPE
22521	2	COCKPIT SIDE FABRIC
22511	1	COCKPIT END FABRIC
22501	2	TOP FABRIC
22491	1	BOTTOM FABRIC
22481	2	SIDE FABRIC
60471	2	GROMMET INST.
51111-3	1	FILLER ANGLE
51111-2	1	FILLER ANGLE
80541-2	2	WINDOW FRAME
82461	2	WINDOW
80481	6	REINFORCEMENT
60542	2	GROMMET
70493	1	FUEL TANK INST.
80122-54	1	WASHER
80122-53	1	
80122-49	2	WASHER
22553	1	FUSELAGE COWL INST.
41723-3	4	PATCH
PART NO.	NO. REQ.	MATERIAL

SCALE 1 = FT. & NOTED

DEC 11 1980

Limits and shop practices unless otherwise noted, to be in accordance with Piper Specification #9.8.10

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

FRAME ASSEMBLY — COVERED FUSELAGE

DRK.	VERIFIED	DATE
4-28-41	5-4-42	

DRAWN | CHECKED | APPROVED

22533